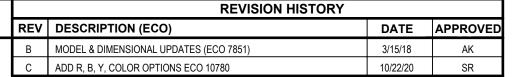
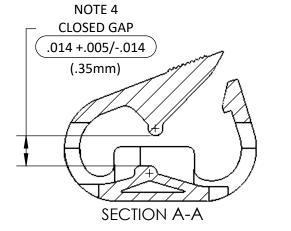
DRAWING NO.

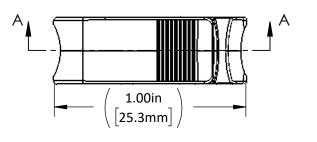
C340SX

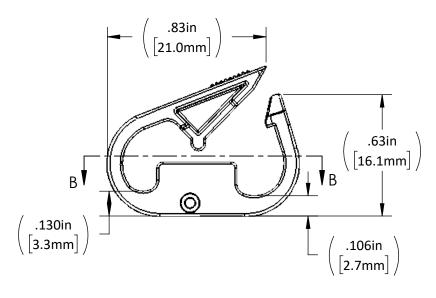
C

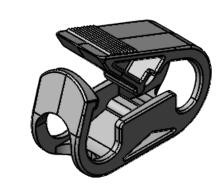
Customer Drawing

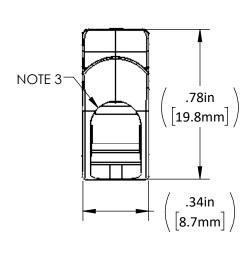












NOTES:

- 1. MATERIAL: GAMMA STABLE POLYPROPYLENE P5M6K-080
- SUFFIX "X" INDICATES COLOR:

NO SUFFIX- WHITE,

R-RED

B - BLUE

Y- YELLOW

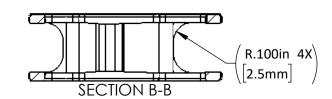
- 3. MAXIMUM TUBING DIAMETER .25" (6.3mm)
- 4. CRITICAL DIMENSIONS ARE CIRCLED AND SUBJECT TO INSPECTION
- 5. DIMENSIONS IN PARENTHESES FOR REFERENCE ONLY. ALL DIMENSIONS ARE IN INCHES, WITH NOMINAL DIMENSION SHOWN IN MILLIMETERS BELOW.
- HR TUBING CLAMPS ARE SINGLE PATIENT USE MEDICAL COMPONENTS INTENDED TO BE INCLUDED

AS PART OF THE FINISHED DEVICE, I.E. IV ADMINISTRATION SETS. HR TUBING CLAMPS ARE MANUFACTURED

TO HR SPECIFICATIONS, SOLD BULK, NON-STERILE TO OEMS. BECAUSE THE CONFIGURATIONS OF IV TUBING

VARY DRAMATICALLY, HR CANNOT MAKE ANY PARTICULAR CLAIMS. CUSTOMERS MUST VALIDATE CLAMPS FOR THEIR INTENDED USE, ENSURING THAT THE CLAMPS EFFECTIVELY OCCLUDE THE INHERENT VARIATION OF THE PARTICULAR TUBING EMPLOYED BY THE CUSTOMER AGAINST THE CLOSED GAP RANGE PROVIDED ON HR'S SPECIFICATIONS. OEM MANUFACTURING PROCESSES (SUCH AS ASSEMBLY PROCESSES, PACKAGING AND STERILIZATION) CAN SIGNIFICANTLY ALTER THE CLAMPS' FUNCTIONALITY; THEREFORE, HR CANNOT

GUARANTEE THE PERFORMANCE OF THE FINAL CONFIGURATION.



GATES, PARTING LINES, AND FLASH PER QUALITY OF

ROPRIETARY AND CONFIDENTIAL

QUALITY CRITERIA
O.D. FLASH: 0.015 (0.4mm) MAX.
GATE VESTIGE: 0.01 (0.3mm) MAX.
EMBEDDED PARTICLES, BUBBLES, SPOTS, STAINS: 0.3mm ² MAX., NO MORE THAN 5 PER PART

	DRAWN BY	KJS	DATE 08/1	7/2017					
	APPROVED BY		DATE		HR [®]		Halkey-Roberts®		
	MATERIAL				TITI F		-		
RITERIA	FINISH				(CLAM	P WITH SIDEWAL	LS, SM	ALL
SOLE PROPERTY	I OLLIVANCES.		THIRD ANGLE PROJECTION		В	DRAWING N			C

DO NOT SCALE DRAWING

1 OF 1